

140FA 汽油机零部件明细表

| 序号 | 名称 | 数量 | 序号 | 名称 | 数量 | 序号 | 名称 | 数量 |
|----|-----------|----|----|---------------|----|----|------------|----|
| 1 | 法兰螺栓M5X15 | 7 | 32 | 磁电机定子 | 1 | 63 | 螺母M8 | 1 |
| 2 | 曲轴罩 | 1 | 33 | 螺栓组合件M4.X14 | 2 | 64 | 垫圈B | 2 |
| 3 | 法兰螺栓M5X12 | 4 | 34 | 停车线 | 1 | 65 | 碟形垫圈 | 1 |
| 4 | 气门罩罩 | 1 | 35 | 排气门 | 1 | 66 | 波形垫圈 | 2 |
| 5 | 油气分离器 | 1 | 36 | 进气门 | 1 | 67 | 螺钉轴 | 2 |
| 6 | 缸盖内罩组 | 1 | 37 | 平衡气臂 | 1 | 68 | 销B4X8 | 4 |
| 7 | 螺栓组合件M4X8 | 4 | 38 | 小卡环(甲) | 1 | 69 | 磁电机罩壳 | 1 |
| 8 | 密封圈 | 1 | 39 | 进气管密封圈 | 1 | 70 | 下半轴轴箱 | 1 |
| 9 | 气门罩罩密封圈 | 1 | 40 | 螺钉 M5×55 | 2 | 71 | 法兰盘螺栓M5X32 | 4 |
| 10 | 气门弹簧座 | 2 | 41 | 进气管部件 | 1 | 72 | 油箱盖 | 1 |
| 11 | 气门弹簧 | 2 | 42 | 废气管 | 1 | 73 | 进气嘴 | 1 |
| 12 | 排气器臂组 | 1 | 43 | 化油器垫 | 1 | 74 | 油箱内盖 | 1 |
| 13 | 进气器臂组 | 1 | 44 | 化油器 | 1 | 75 | 端盖 | 1 |
| 14 | 摇臂轴 | 2 | 45 | 空滤器内罩组 | 1 | 76 | 密封垫 | 1 |
| 15 | 排气器臂垫块 | 1 | 46 | 法兰盘螺栓M5X22 | 6 | 77 | 橡胶垫圈 | 4 |
| 16 | 进气器臂垫块 | 1 | 47 | 滤芯 | 1 | 78 | 油箱 | 1 |
| 17 | 同步皮带 | 1 | 48 | 空滤器外罩 | 1 | 79 | 油箱底座 | 1 |
| 18 | 凸轮轴轴 | 1 | 49 | 第一道活塞环 | 1 | 80 | 回油管 | 1 |
| 19 | 凸轮轴轴 | 1 | 50 | 第二道活塞环 | 1 | 81 | 进油管 | 1 |
| 20 | 启动拨盘 | 1 | 51 | 刮片 | 2 | 82 | 燃油过滤器 | 1 |
| 21 | 起动机 | 1 | 52 | 衬簧 | 1 | 83 | 活塞销轴 | 2 |
| 22 | 进气管平垫 | 1 | 53 | 活塞 | 1 | | | |
| 23 | 小卡环 | 1 | 54 | 曲轴组件 | 1 | | | |
| 24 | 消音器下护板 | 1 | 55 | 活塞销 | 1 | | | |
| 25 | 螺母M5 | 4 | 56 | 小轴封 | 1 | | | |
| 26 | 双头螺栓 | 2 | 57 | 油标尺 | 1 | | | |
| 27 | 消音器 | 1 | 58 | O形密封圈 14×2.65 | 1 | | | |
| 28 | 消音器挡板 | 1 | 59 | 半圆键 3X5X13 | 1 | | | |
| 29 | 火花塞 | 1 | 60 | 大油封 | 1 | | | |
| 30 | 缸体 | 1 | 61 | 簧片组 | 1 | | | |
| 31 | 高压线卡 | 1 | 62 | 磁电机转子 | 1 | | | |

Appendix list of 140FA Gasoline Engine Parts

| SER. NO. | PART NAME | QTY. | SER. NO. | PART NAME | QTY. | SER. NO. | PART NAME | QTY. |
|----------|----------------------|------|----------|-------------------------|------|----------|---------------------|------|
| 1 | Screw M5x15 | 7 | 31 | Fastener | 1 | 61 | Reed vavle | 1 |
| 2 | Cylinder cover | 1 | 32 | Ignition stator | 1 | 62 | Magneto rotor comp. | 1 |
| 3 | Screw M5x12 | 4 | 33 | Screw M4.X14 | 2 | 63 | Nut M8 | 1 |
| 4 | Cylinder valve cover | 1 | 34 | Stopping wire | 1 | 64 | Washer | 2 |
| 5 | Oil gas separator | 1 | 35 | Exhaust valve | 1 | 65 | Clutch | 1 |
| 6 | Inside cover | 1 | 36 | Inlet valve | 1 | 66 | Washer | 2 |
| 7 | Screw M4X8 | 4 | 37 | Balancing pressure pipe | 1 | 67 | Screw pin | 2 |
| 8 | Rubber cushion | 1 | 38 | Holder-down clip | 1 | 68 | Pin B4X8 | 4 |
| 9 | Rubber cushion | 1 | 39 | O-seal ring | 1 | 69 | Magneto cover | 1 |
| 10 | Valve spring seat | 2 | 40 | Screw M5x55 | 2 | 70 | Crankcase | 1 |
| 11 | Valve spring | 2 | 41 | Admitting pipe | 1 | 71 | Screw M5x32 | 4 |
| 12 | Exhaust valve rocker | 1 | 42 | Blast pipe | 1 | 72 | Fuel hank lid | 1 |
| 13 | Inlet valve rocker | 1 | 43 | Gasket | 1 | 73 | Air admission valve | 1 |
| 14 | Rocker pin | 2 | 44 | Carburetor | 1 | 74 | Inside cover | 1 |
| 15 | Exhaust rocker | 1 | 45 | Cleamer inside cover | 1 | 75 | Shell cover | 1 |
| 16 | Inlet rocker | 1 | 46 | Screw M5x22 | 6 | 76 | Airproof gasket | 1 |
| 17 | Synchronous belt | 1 | 47 | Filter net | 1 | 77 | Rubber cushion | 4 |
| 18 | Cam wheel | 1 | 48 | Air filter cover | 1 | 78 | Fuel tank | 1 |
| 19 | Camshaft | 1 | 49 | NO1 piston ring | 1 | 79 | Plug | 1 |
| 20 | Start reel | 1 | 50 | NO2 piston ring | 1 | 80 | Fuel return pipe | 1 |
| 21 | Starter | 1 | 51 | Oil scraper ring | 2 | 81 | Fuel suction pipe | 1 |
| 22 | Admitting gasket | 1 | 52 | Liner ring | 1 | 82 | Filter | 1 |
| 23 | Holder-down clip | 1 | 53 | Piston | 1 | 83 | Ring | 2 |
| 24 | Muffler baffle-II | 1 | 54 | Crankshaft | 1 | | | |
| 25 | Nut M5 | 4 | 55 | Piston pin | 1 | | | |
| 26 | Double-edged bolt | 2 | 56 | Oil seal | 1 | | | |
| 27 | Muffler | 1 | 57 | Oil scale | 1 | | | |
| 28 | Muffler baffle | 1 | 58 | O-seal ring 14x2.65 | 1 | | | |
| 29 | Spark plug | 1 | 59 | Key 3X5X13 | 1 | | | |
| 30 | Cylinder | 1 | 60 | Oil seal | 1 | | | |

附图:

140FA汽油机
零部件分解图

ATTACHED FIG.:

140FA GASOLINE ENGINE
BODY PARTS

